

Garant**CNMG 120404 wiper, Type: HB7020****Order data**

Order number	250059 HB7020
GTIN	4045197948526
Item class	21G

Technical description

Main application	P
Cutting depth a_p	0.3 - 2 mm
Chip breaker	WSS
Feed f	0.15 - 0.35 mm/rev.
Corner radius	0.4 mm
Cutting speed v_c main application	150 - 400 m/min
Cutting conditions	slightly interrupted
Grade	HB7020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120404

Number of changes/inserts	4
Type of product	Indexable insert for turning