

**Garant**
**CNMG 120412 wiper, Type: HB7020**

**Order data**

Order number	250063 HB7020
GTIN	4045197948540
Item class	21G

**Technical description**

Tool material	Carbide
Cutting speed $v_c$ main application	150 - 400 m/min
Cutting depth $a_p$	0.3 - 2 mm
Chip breaker	WSS
Finishing/roughing assignment	Finishing
Grade	HB7020
Corner radius	1.2 mm
Feed $f$	0.15 - 0.35 mm/rev.
Main application	P
Cutting conditions	slightly interrupted
ISO code indexable insert	CNMG 120412

Number of changes/inserts	4
Type of product	Indexable insert for turning