

**Garant****DNMG 110408 wiper, Type: HB7020****Order data**

Order number	250655 HB7020
GTIN	4045197948564
Item class	21G

**Technical description**

Feed f	0.15 - 0.35 mm/rev.
Cutting speed $v_c$ main application	150 - 400 m/min
Cutting depth $a_p$	0.3 - 2 mm
Grade	HB7020
Tool material	Carbide
Main application	P
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Chip breaker	WSS
ISO code indexable insert	DNMG 110408

Number of changes/inserts	4
Type of product	Indexable insert for turning