

Garant**DNMG 150604 wiper, Type: HB7020****Order data**

Order number	250659 HB7020
GTIN	4045197948571
Item class	21G

Technical description

Main application	P
Cutting depth a_p	0.3 - 2 mm
Grade	HB7020
Corner radius	0.4 mm
Chip breaker	WSS
Feed f	0.15 - 0.35 mm/rev.
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting speed v_c main application	150 - 400 m/min
ISO code indexable insert	DNMG 150604

Number of changes/inserts	4
Type of product	Indexable insert for turning