

Garant**DNMG 150612 wiper, Type: HB7020****Order data**

Order number	250765 HB7020
GTIN	4045197948748
Item class	21G

Technical description

Grade	HB7020
Corner radius	1.2 mm
Feed f	0.3 - 0.45 mm/rev.
Main application	P
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed v_c main application	120 - 350 m/min
Cutting depth a_p	0.5 - 4 mm
Chip breaker	WSM
Cutting conditions	slightly interrupted
ISO code indexable insert	DNMG 150612

Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning