

Garant**CCMT 09T302 wiper, Type: HB7020****Order data**

Order number	260057 HB7020
GTIN	4045197948823
Item class	21G

Technical description

Grade	HB7020
Cutting conditions	slightly interrupted
Corner radius	0.2 mm
Cutting speed v_c main application	150 - 400 m/min
Chip breaker	WSS
Feed f	0.15 - 0.3 mm/rev.
Cutting depth a_p	0.2 - 1 mm
Tool material	Carbide
Main application	P
Finishing/roughing assignment	Finishing
ISO code indexable insert	CCMT 09T302

Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning