

Garant**CCMT 09T308 wiper, Type: HB7020****Order data**

Order number	260153 HB7020
GTIN	4045197948878
Item class	21G

Technical description

Cutting depth a_p	0.4 - 2 mm
Feed f	0.15 - 0.3 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Main application	P
Grade	HB7020
Tool material	Carbide
Chip breaker	WSM
Corner radius	0.8 mm
Cutting speed v_c main application	120 - 350 m/min
ISO code indexable insert	CCMT 09T308

Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning