

**Garant****CCMT 120404 wiper, Type: HB7020****Order data**

Order number	260159 HB7020
GTIN	4045197948885
Item class	21G

**Technical description**

Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Tool material	Carbide
Main application	P
Feed f	0.15 - 0.3 mm/rev.
Grade	HB7020
Chip breaker	WSM
Cutting speed $v_c$ main application	120 - 350 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting depth $a_p$	0.4 - 2 mm
ISO code indexable insert	CCMT 120404

Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning