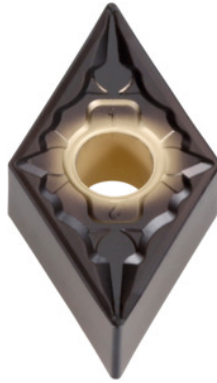


Garant
DNMG 150408, Grade: HB7020


Order data

Order number	250672 HB7020
GTIN	4045197949011
Item class	21G

Description

DNMG 150408 HB7020 Grade: HB7020
 Chip breaker: SS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 150 - 400 m/min

Technical description

Cutting speed v_c main application	150 - 400 m/min
Grade	HB7020
Feed f	0.1 - 0.4 mm/rev.
Corner radius	0.8 mm
Chip breaker	SS
Cutting conditions	slightly interrupted
Cutting depth a_p	0.3 - 2 mm

Finishing/roughing assignment	Finishing
Main application	P
Tool material	Carbide
Coating	coated
ISO code indexable insert	DNMG 150408
Number of changes/inserts	4
Type of product	Indexable insert for turning