

Garant**DNMG 150404, Type: HB7035-1****Order data**

Order number	250767 HB7035-1
GTIN	4045197949097
Item class	21G

Description

DNMG 150404 HB7035-1 Grade: HB7035-1
Chip breaker: SM
Tolerance: M
Cutting depth a_p : 0.5 - 5 mm
Feed f : 0.2 - 0.5 mm/rev.
Cutting speed v_c main application: 100 - 320 m/min

Technical description

Grade	HB7035-1
Cutting conditions	heavily interrupted
Chip breaker	SM
Cutting depth a_p	0.5 - 5 mm
Main application	P
Tool material	Carbide

Feed f	0.2 - 0.5 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed v_c main application	100 - 320 m/min
Corner radius	0.4 mm
Coating	coated
ISO code indexable insert	DNMG 150404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning