

**Garant****DNMG 150408, Type: HB7020****Order data**

Order number	250868 HB7020
GTIN	4045197949189
Item class	21G

**Description**

DNMG 150408 HB7020 Grade: HB7020  
Chip breaker: SG  
Cutting depth  $a_p$ : 1.5 - 6 mm  
Feed  $f$ : 0.25 - 0.6 mm/rev.  
Cutting speed  $v_c$  main application: 100 - 300 m/min

**Technical description**

Chip breaker	SG
Main application	P
Corner radius	0.8 mm
Grade	HB7020
Finishing/roughing assignment	Roughing
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	100 - 300 m/min

Feed f	0.25 - 0.6 mm/rev.
Tool material	Carbide
Cutting depth $a_p$	1.5 - 6 mm
Coating	coated
ISO code indexable insert	DNMG 150408
Number of changes/inserts	4
Type of product	Indexable insert for turning