

Tap extension with quick-release chuck, Type: 13



Order data

Order number	338460 13
GTIN	4045197953209
Item class	31M

Description

Version:

- · Long version.
- · Torque transmission via the square shank.
- The leading end of the extension is fitted with a quick-release chuck.
- The rear end of the extension is to DIN, so that the extension can be mounted either in a quick-change tapping head or in an ER collet for taps with a square shank.

Advantage:

- · Time-saving exchange of taps with repetition accuracy and quick-change adapter.
- · Almost any combination of extensions available, due to the identical diameter D_3 and drive square K_2 .

Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

Suitable for:

For mounting in quick-change tapping collets or ER tapping collets with a square drive.

Technical description

Extension L ₂	49 mm
Extension K ₂	14.5 mm
Extension L ₃	149 mm
for thread shank Ø d ₂	18 mm
for thread nominal Ø d ₁ DIN 374/376	M22 – M24
Extension Ø D ₃	18 mm
Extension Ø D ₄	29 mm
Type of product	Extension