


**HOLEX CleverDrill HSS jobber drill, uncoated, Ø DC h8: 15 mm**

**Order data**

Order number	113005 15
GTIN	4045197952820
Item class	12B

**Description**
**Version:**

Sturdy drills for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

**Recommendation:**
**Maximum drilling depth:**

$$L_2 = L_c - 1.5 \times D_c$$

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 33.5 mm

Flute length  $L_c$ : 56 mm

Overall length L: 111 mm

Shank Ø  $D_s$ : 15 mm

Feed f in steel < 750 N/mm<sup>2</sup>: 0.16 mm/rev.

**Technical description**

Standard	DIN 1897
Overall length L	111 mm
Number of cutting edges Z	2
Nominal Ø $D_c$	15 mm
recommended maximum drilling depth $L_2$	33.5 mm

Feed f in steel < 750 N/mm <sup>2</sup>	0.16 mm/rev.
Shank Ø D <sub>s</sub>	15 mm
Tolerance nominal Ø	h8
Flute length L <sub>c</sub>	56 mm
Point angle	130 degrees
Series	HOLEX CleverDrill
Coating	uncoated
Tool material	HSS
Type	N
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill