


HOLEX CleverDrill HSS jobber drill, uncoated, Ø DC h8: 3 mm

Order data

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| Order number | 113005 3 |
| GTIN | 4045197951991 |
| Item class | 12B |

Description
Version:

Sturdy drills for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

Recommendation:
Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 11.5 mm

Flute length L_c : 16 mm

Overall length L: 46 mm

Shank Ø D_s : 3 mm

Feed f in steel < 750 N/mm²: 0.05 mm/rev.

Technical description

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| Standard | DIN 1897 |
| recommended maximum drilling depth L_2 | 11.5 mm |
| Feed f in steel < 750 N/mm ² | 0.05 mm/rev. |
| Tolerance nominal Ø | h8 |
| Nominal Ø D_c | 3 mm |

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|---------------------------|-------------------|
| Flute length L_c | 16 mm |
| Number of cutting edges Z | 2 |
| Overall length L | 46 mm |
| Shank $\varnothing D_s$ | 3 mm |
| Point angle | 130 degrees |
| Series | HOLEX CleverDrill |
| Coating | uncoated |
| Tool material | HSS |
| Type | N |
| Shank | Plain shank |
| Through-coolant | no |
| Colour ring | without |
| Type of product | Jobber drill |