


HOLEX CleverDrill HSS jobber drill, uncoated, Ø DC h8: 2,6 mm

Order data

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| Order number | 113005 2,6 |
| GTIN | 4045197951953 |
| Item class | 12B |

Description
Version:

Sturdy drills for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

Recommendation:
Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 10.1 mm

Flute length L_c : 14 mm

Overall length L: 43 mm

Shank Ø D_s : 2.6 mm

Feed f in steel < 750 N/mm²: 0.05 mm/rev.

Technical description

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|--|--------------|
| Feed f in steel < 750 N/mm ² | 0.05 mm/rev. |
| Overall length L | 43 mm |
| Number of cutting edges Z | 2 |
| Shank Ø D_s | 2.6 mm |
| recommended maximum drilling depth L_2 | 10.1 mm |

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|---------------------------------|-------------------|
| Standard | DIN 1897 |
| Tolerance nominal \varnothing | h8 |
| Nominal $\varnothing D_c$ | 2.6 mm |
| Flute length L_c | 14 mm |
| Point angle | 130 degrees |
| Series | HOLEX CleverDrill |
| Coating | uncoated |
| Tool material | HSS |
| Type | N |
| Shank | Plain shank |
| Through-coolant | no |
| Colour ring | without |
| Type of product | Jobber drill |