



ER collet chuck, HSK-A 63 ultra short, for ER collet size: 32



Order data

Order number	305427 32
GTIN	4045197953742
Item class	32A

Description

Version:

With Balluff/RFID chip bore.

- **All shanks hard turned (for smooth running!).**
- **Through bored (without adjustment screw).**
- **HSK mating faces machined.**

Application:

For clamping tools with plain shanks in ER collets to DIN 6499 – Form A and B.

Supplied with:

Coated High-Speed clamping nut.

Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, ER collets No. 308881 – 309434, ER chuck key No. 309680 or 613300.

Technical description

Overhang dimension A	75 mm
for ER collets	32
External Ø D	50 mm
Clamping range	2 - 20 mm
Adapter	HSK-A 63 ultra short

Arbor standard	ISO 12164-1
Arbor standard	DIN 69882-6
Arbor standard	DIN 69893
Shape	A
Balance quality G at rotational speed	G 6.3 at 20,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Collet chuck

Accessories

ER chuck key for ER collet chuck 32	309680 32
-------------------------------------	-----------