

HOLEX
Face mill arbor with cooling channel bore, HSK-A 100 A = 100, Spigot Ø d1: 32mm

Order data

Order number	306687 32
GTIN	4045197954367
Item class	32A

Description
Version:

- **Clamping Ø 40 with 4 tapped holes for drive blocks to DIN 2079.**
- **With Balluff/RFID chip bore.**
- **Increased collar contact surface.**
- **HSK mating faces machined.**

With **cooling channel bores.**

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw.

Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, toggle spanner No. 309840.

Technical description

Milling mandrel length L ₄	24 mm
External Ø D	78 mm
Spare milling cutter lock screw No. 309860 / 309861	32
Suitable toggle spanner No. 309840	32

Overhang dimension A	100 mm
Clamping $\varnothing D_1$	32 mm
Adapter	HSK-A 100 A = 100
Arbor standard	ISO 12164-1
Arbor standard	DIN 69882-3
Arbor standard	DIN 69893
Shape	A
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 6 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling head arbor