

HOLEX

Face mill arbor with cooling channel bore, HSK-A 100 A = 100, Spigot Ø d1: 27mm



Order data

| | |
|--------------|---------------|
| Order number | 306687 27 |
| GTIN | 4045197954350 |
| Item class | 32A |

Description

Version:

- Clamping Ø 40 with 4 tapped holes for drive blocks to DIN 2079.
- With Balluff/RFID chip bore.
- Increased collar contact surface.
- HSK mating faces machined.

With cooling channel bores.

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw.

Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, toggle spanner No. 309840.

Technical description

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|---|--------|
| External Ø D | 60 mm |
| Milling mandrel length L ₄ | 21 mm |
| Overhang dimension A | 100 mm |
| Spare milling cutter lock screw No. 309860 / 309861 | 27 |

| | |
|---------------------------------------|----------------------|
| Suitable toggle spanner No. 309840 | 27 |
| Clamping $\varnothing D_1$ | 27 mm |
| Adapter | HSK-A 100 A = 100 |
| Arbor standard | ISO 12164-1 |
| Arbor standard | DIN 69882-3 |
| Arbor standard | DIN 69893 |
| Shape | A |
| Cooling channel bore | not pluggable |
| Balance quality G at rotational speed | G 2.5 at 25,000 rpm |
| Concentricity | $\leq 6 \mu\text{m}$ |
| Machining strategy | HPC |
| Type of product | Milling head arbor |