

Garant
Quick-change tapping chuck, BT 40, Tapping range: M3-12

Order data

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| Order number | 334663 M3-12 |
| GTIN | 4045197954411 |
| Item class | 31M |

Description
Version:

- **Compact design, with flexible length compensation by compression and tension.**
- **Adjustable lead-in pressures for different materials and taps.**

Application:

- **To produce threads that are true to gauge.**
- **For right-hand and left-hand thread.**
- **For NC machines and machining centres.**

Optional extras:

See No. 335420 – 335660 for quick-change tapping collets.

Pull studs (PS) No. 308600 – 308806. Pull stud wrenches No. 308820; 308835.

Note:

- **Quick-change tapping heads in other shank types size M14 – M33 available on request.**
- **Quick-change tapping heads not suitable for internal coolant supply.**

Arbor standard: ISO 7388-2

Length compensation by compression: 7.5 mm

Length compensation by tension: 7.5 mm

External Ø D: 38 mm

Internal Ø D_i: 19 mm

Overhang dimension A: 68 mm

Technical description

| | |
|--------------|-------|
| External Ø D | 38 mm |
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| | |
|------------------------------------|--------------|
| Internal Ø D ₁ | 19 mm |
| Length compensation by compression | 7.5 mm |
| Overhang dimension A | 68 mm |
| Length compensation by tension | 7.5 mm |
| Tapping range | M3 – M12 |
| Adapter | BT 40 |
| Arbor standard | JIS B6339 |
| Arbor standard | ISO 7388-2 |
| Type of product | Tapping head |