



High feed rate milling cutter MFH mini, with bore, $\varnothing D$ / number of effective cutting edges Z: 63/8mm



Order data

Order number	221965 63/8
GTIN	2050002058798
Item class	250

Technical description

Ramping angle α_{\max}	0.32 degrees
Ramping length L for α_{\max}	54.3 mm
Number of cutting edges Z	8
Insert screw	229713 (8IP; 1.2 Nm)
Cutting edge $\varnothing D_c$	63 mm
Mounting bore \varnothing	22 mm
Circular interpolation milling $\varnothing D_{\min}$	119 mm
maximum cutting depth $a_{p,\max}$	1 mm
Through-coolant	yes
suitable indexable insert	LOGU 0303..
Overall length L_{tot}	40 mm

Ø D ₃	56 mm
Circular interpolation milling Ø D _{max}	124 mm
Setting angle κ	15 degrees
Fz Helix	0.8
Shank type	with bore
Milling application	Circular milling
Milling application	Plunging
Milling application	Ramping
Machining strategy	HPC
Type of product	Copy mill

Accessories

Clamping screw	229713
----------------	--------