

**VDI multiple toolholder, Shank  $\varnothing$  d1: 40mm****Order data**

Order number	319185 40
GTIN	4045197955050
Item class	32V

**Description****Version:**

- Case-hardened HRC 58  $\pm$ 2.
- All functional faces ground.
- With ball type coolant nozzles.

**Standard:**

DIN ISO 10889 / DIN 69880 / VDI 4325, Blatt 2.

**Technical description**

$l_1$	72 mm
Colour code for VDI shanks	VDI 40
$h_6$	48 mm
$h_2$	34 mm
Shank $\varnothing$ D <sub>1</sub>	40 mm
$h_1$	25 mm
$h_5$	32.5 mm
$b_2$	42.5 mm

Shank width $b_3$	20.5 mm
$b_1$	90 mm
Type of product	VDI multiple toolholder