


HOLEX CleverDrill jobber drill, long, HSS N, uncoated, Ø DC h8: 2,5 mm

Order data

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|--------------|---------------|
| Order number | 116050 2,5 |
| GTIN | 4045197956149 |
| Item class | 12B |

Description
Version:

HOLEX CleverDrill – Sturdy drill for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

Recommendation:
Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

Note:

Suitable NC spotting drills No. 112120, 112140 and 112170 with **142° tip angle** for enhanced process reliability

Through-coolant: no

Standard: DIN 340

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 58.3 mm

Flute length L_c : 62 mm

Overall length L: 95 mm

Shank Ø D_s : 2.5 mm

Technical description

| | |
|--|---------|
| recommended maximum drilling depth L_2 | 58.3 mm |
| Flute length L_c | 62 mm |
| Shank Ø D_s | 2.5 mm |
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| | |
|---------------------------------|-------------------|
| Standard | DIN 340 |
| Nominal $\varnothing D_c$ | 2.5 mm |
| Tolerance nominal \varnothing | h8 |
| Overall length L | 95 mm |
| Point angle | 130 degrees |
| Series | HOLEX CleverDrill |
| Coating | uncoated |
| Tool material | HSS |
| Type | N |
| Shank | Plain shank |
| Through-coolant | no |
| Colour ring | without |
| Type of product | Jobber drill |