



## HOLEX CleverDrill jobber drill, long, HSS N, uncoated, Ø DC h8: 12,5 mm



### Order data

Order number	116050 12,5
GTIN	4045197956576
Item class	12B

### Description

#### Version:

**HOLEX CleverDrill** – Sturdy drill for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

#### Recommendation:

#### Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c.$$

#### Note:

Suitable NC spotting drills No. 112120, 112140 and 112170 with **142° tip angle** for enhanced process reliability

Through-coolant: no

Standard: DIN 340

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 115.3 mm

Flute length  $L_c$ : 134 mm

Overall length L: 205 mm

Shank Ø  $D_s$ : 12.5 mm

### Technical description

Nominal Ø $D_c$	12.5 mm
Overall length L	205 mm
Shank Ø $D_s$	12.5 mm
Number of cutting edges Z	2

Standard	DIN 340
recommended maximum drilling depth L <sub>2</sub>	115.3 mm
Flute length L <sub>c</sub>	134 mm
Tolerance nominal Ø	h8
Point angle	130 degrees
Series	HOLEX CleverDrill
Coating	uncoated
Tool material	HSS
Type	N
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill