

Garant
SC.T 120408, Grade: HB725


Order data

Order number	260766 HB725
GTIN	4045197957009
Item class	21G

Description

SC.T 120408 HB725 Corner radius: 0.8 mm
 Grade: HB725
 Chip breaker: UM
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.05 - 0.5 mm/rev.

Technical description

Chip breaker	UM
Cutting depth a_p	0.2 - 4 mm
Main application	UNI
Grade	HB725
Feed f	0.05 - 0.5 mm/rev.
Cutting conditions	slightly interrupted
Corner radius	0.8 mm

Cutting speed v_c main application	50 - 250 m/min
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
ISO code indexable insert	SCMT 120408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning