

**Garant****Eco grooving tool, neutral, Blade height h<sub>5</sub> / groove width w: 19/2mm****Order data**

Order number	273866 19/2
GTIN	4045197959799
Item class	21W

**Description****Version:**

With Eco cooling directly on the cutting edge and additional flank face cooling.

**Application:**

For deep grooves and parting off large diameters.

**Suitable for:**

Toolholder No. 274093 or VDI toolholder No. 319132 – 319133.

**Spare part:**

Blanking screw No. 279828 1.

**Attention:**

Please order the assembly key No. 279920 separately.

**Note:**

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670. Set consisting of 2 blades each with its own seating.

**Technical description**

Blade height h <sub>5</sub>	19 mm
Height h <sub>1</sub>	15.7 mm
Groove width w	2 mm
for maximum workpiece Ø	40 mm
Series	Eco
Overall length L	96 mm

## Data sheet

Application type	neutral
Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool