



Sheet metal drill HSS single-sided, uncoated, Ø DC h8: 3,5mm



Order data

| | |
|--------------|---------------|
| Order number | 113341 3,5 |
| GTIN | 4045197964274 |
| Item class | 12B |

Description

Version:

Extremely break-resistant due to short helix and strong core taper. Self-centring point.

Cylindrically ground on circumference(without chamfers) to prevent jamming.

Vaporised surface.

Dimensions similar to DIN 1897.

Point geometry shape C.

Application:

Especially for drilling sheet metal.

Technical description

| | |
|---|-------------|
| Number of cutting edges Z | 2 |
| Flute length L _c | 13 mm |
| Tolerance nominal Ø | h8 |
| recommended maximum drilling depth L ₂ | 7.8 mm |
| Nominal Ø D _c | 3.5 mm |
| Overall length L | 52 mm |
| Standard | DIN 1897 |
| Point angle | 135 degrees |
| Coating | uncoated |
| Tool material | HSS |
| Through-coolant | no |

| | |
|-----------------|--------------|
| Colour ring | without |
| Type of product | Jobber drill |

User data

| | Suitability | V_c | ISO code |
|-------------------------------|---|----------------------|-----------------|
| Alu plastics | suitable only under restricted conditions | | |
| Aluminium (short chipping) | suitable only under restricted conditions | | |
| Steel < 500 N/mm ² | suitable | | |
| Steel < 750 N/mm ² | suitable only under restricted conditions | | |
| dry | suitable | | |