

**Sheet metal drill HSS double-sided, uncoated, Ø DC h8: 3,1mm****Order data**

Order number	113421 3,1
GTIN	4045197964625
Item class	12B

Description**Version:**

Vaporised surface.

Extremely break-resistant due to short helix and strong core taper. Self-centring point.

Cylindrically ground on circumference(without chamfers) to prevent jamming.

Point geometry shape C.

Dimensions similar to DIN 1897.

Application:

Especially for drilling sheet metal.

Technical description

Tolerance nominal Ø	h8
Standard	DIN 1897
Overall length L	49 mm
Number of cutting edges Z	2
Flute length L _c	12 mm
recommended maximum drilling depth L ₂	7.4 mm
Nominal Ø D _c	3.1 mm
Point angle	135 degrees
Coating	uncoated
Tool material	HSS
Through-coolant	no

Colour ring	without
Type of product	Jobber drill

User data

	Suitability	V_c	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable only under restricted conditions		
dry	suitable		