



## Sheet metal drill HSS double-sided, uncoated, Ø DC h8: 6,8mm



### Order data

Order number	113421 6,8
GTIN	4045197964724
Item class	12B

### Description

#### Version:

Vaporised surface.

**Extremely break-resistant** due to short helix and strong core taper. Self-centring point.

**Cylindrically ground on circumference**(without chamfers) to prevent jamming.

Point geometry shape C.

Dimensions similar to DIN 1897.

#### Application:

**Especially for drilling sheet metal.**

### Technical description

recommended maximum drilling depth $L_2$	12.8 mm
Flute length $L_c$	23 mm
Standard	DIN 1897
Number of cutting edges Z	2
Tolerance nominal $\varnothing$	h8
Overall length L	72 mm
Nominal $\varnothing D_c$	6.8 mm
Point angle	135 degrees
Coating	uncoated
Tool material	HSS
Through-coolant	no

Colour ring	without
Type of product	Jobber drill

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable only under restricted conditions		
dry	suitable		