

**KOMET Unisix® indexable insert, BK7935, Designation type W28: 42-010****Order data**

Order number	216910 42-010
GTIN	2050002046719
Item class	24T

Description**Suitable for :**

Indexable countersinking mill No. 216660.

ISO code indexable insert: WOEX 080404

Corner radius: 0.4 mm

Technical description

Designation	42-010
Type	W28
Corner radius	0.4 mm
ISO code indexable insert	WOEX 080404
Number of changes/inserts	3
Grade	BK7935
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	200 m/min	P
Steel < 750 N/mm ²	suitable	200 m/min	P
Steel < 900 N/mm ²	suitable	200 m/min	P
INOX < 900 N/mm ²	suitable	120 m/min	M
INOX > 900 N/mm ²	suitable	100 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions	30 m/min	S
wet maximum	suitable		