



Profile slotting toolholder for square cutting inserts \varnothing D1 25 mm, from square: 13 mm



Order data

| | |
|--------------|---------------|
| Order number | 290332 13 |
| GTIN | 4045197965370 |
| Item class | 21U |

Description

Version:

Very high stability due to the full length support from the insert pocket to the shank.

Note:

- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**

Through-coolant: ja

Shank length L_s : 90 mm

suitable for square drive: 13 - 16 mm

Usable length L_N : 50 mm

Centre-line offset: 7 mm

Min. pre-drilling $-\varnothing D_{min}$: 13 mm

Screw: 290399 2

Technical description

| | |
|--|------------|
| Min. pre-drilling $-\varnothing D_{min}$ | 14.2 mm |
| Centre-line offset | 7 mm |
| Screw | 290399 2 |
| Usable length L_N | 50 mm |
| suitable for square drive | 14 - 16 mm |
| Shank \varnothing | 25 mm |

| | |
|-------------------------------|-------|
| Tool holder $\varnothing D_2$ | 13 mm |
| Through-coolant | yes |
| Shank length L_s | 90 mm |