

Garant
Profile slotting toolholder for square cutting inserts \varnothing DS 25 mm, from square: 19mm

Order data

Order number	290332 19
GTIN	4045197965394
Item class	29K

Description
Note:

- For machining centres, use the pull-up aid No. 290397 and a dial indicator to check the spindle orientation.
- For lathes without Y-axis, please use eccentric bush No. 290391 – 290393 for exact setting of the Y-coordinate.

Technical description

Min. pre-drilling $-\varnothing D_{\min}$	18.975 mm
Centre offset L_3	10.25 mm
Reach L_1	89 mm
Screw	290399 3
suitable for square drive	19 - 27 mm
Shank \varnothing	25 mm
Tool holder $\varnothing D_1$	18 mm
Through-coolant	yes
Shank length L_s	90 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tool

