



5-axis vice TeleCentric, Type: 70M



Order data

Order number	361255 70M
GTIN	4250364403047
Item class	34A

Description

Version:

- **Optimum for use on 5-axis machining centres.**
- **Conventional clamping and gripper clamping can be performed.**
- **Telescopic spindles and obstructive contours remain unchanged.**
- **Simple centre-reference programming with no displacement of the zero point.**
- **Accessibility of the workpiece irrespective of the clamping span.**
- **Symmetrical design = workpiece remains central and parallel - the dimensions of the material are distributed symmetrically.**
- **Thanks to the quick-release fastening, pairs of jaws can be changed within 10 seconds.**
- **Constant clamping force thanks to the low-maintenance telescopic spindle.**
- **Supplied as standard with 25H6 M10 mounting holes for zero-point clamping system with 200 mm pitch.**
- **Integral scaled ring for fine adjustment of the centre position.**
- **Clamping force 30 kN at 45 Nm linear.**

Supplied with:

Hand crank, Quick Start Guide.

Optional extras:

Torque wrench No. 656050 size 120, hexagon screwdriver bit No. 643330 size 14, top jaws No. 361258 – 361264, clamp No. 360750 size 125/160, alignment and fixing set No. 360530, clamping stud No. 360025 size 25M10 or 25M10/138. Top jaws No. 361258– 361260, clamps No. 360750 size 125/160, alignment and fixing set No. 360530, clamping stud No. 360025 size 25M10 or 25M/138.

Technical description

Base body height c	168.9 mm
Clamping force up to maximum	30 kN
Weight	19.5 kg
Colour code for suitable accessories	TeleCentric
Width across flats	14 mm
Clamping range S1	49 - 150 mm
Clamping range S2	99 - 200 mm
maximum torque	45 Nm
Width B	94 mm
Height h	27.1 mm
Length L	351 mm
Slot width n H7	20 mm
Series	TeleCentric
Version	Zero-point clamping system
Type of product	Machine vice

Accessories

ZeroClamp clamping stud with internal thread Type 25M10/138	360025 25M10/138
Top jawprisma Type P	361264 P
Alignment and fixing set Table T-slot size 14 mm	360530 14
Alignment and fixing set Table T-slot size 16 mm	360530 16
Alignment and fixing set Table T-slot size 22 mm	360530 22
Alignment and fixing set Table T-slot size 12 mm	360530 12
Torque wrench with reversible ratchet maximum torque 120 N·m	656050 120

ZeroClamp clamping stud with internal thread Type 25M10	360025 25M10
Top jawgripp Type 70	361258 70
Clamp set2 pieces for jaw width 125/160 mm	360750 125/160
Alignment and fixing set Table T-slot size 18 mm	360530 18
Top jawsmooth Type 70	361260 70
Hexagon bit socket, long, 1/2 inch Hexagon 14 mm	643329 14