



Grinding disc CC-GRIND-SOLID-DIAMOND, Ø 125 mm, Type: D852



Order data

Order number	566368 D852
GTIN	4007220068380
Item class	55K

Description

Version:

CC-GRIND-SOLID DIAMOND grinding disc, coated over the entire surface with galvanically-bonded diamond.

Application:

For working on very hard materials such as titanium, nickel-based alloys, cast iron, carbide, ceramics and composite fibre materials. For working on surfaces and edges, weld seam dressing and deburring. Supplied with clamping flange set No. 566365.

Technical description

Bore Ø	22.23 mm
Grinding medium code	D
Iron, sulphur and chlorine constituents	< 0.1 %
Product name attribute	Ø 125 mm
recommended approach angle	5-15 degrees
maximum circumferential speed	40 m/s

Type of product

Grinding wheel

User data

	Suitability	V_c	ISO code
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
Carbide (HM)	suitable		
Ti	suitable		
GG(G)	suitable		
Plastic, GRP	suitable		
dry	suitable		