



## Grinding disc CC-GRIND-SOLID-DIAMOND, Ø 125 mm, Type: D427



### Order data

Order number	566368 D427
GTIN	4007220068359
Item class	55K

### Description

#### Version:

**CC-GRIND-SOLID DIAMOND** grinding disc, coated over the entire surface with galvanically-bonded diamond.

#### Application:

For working on very hard materials such as titanium, nickel-based alloys, cast iron, carbide, ceramics and composite fibre materials. For working on surfaces and edges, weld seam dressing and deburring. Supplied with clamping flange set No. 566365.

### Technical description

Disc Ø	125 mm
Bore Ø	22.23 mm
Grinding medium code	D
Iron, sulphur and chlorine constituents	< 0.1 %
Product name attribute	Ø 125 mm
recommended approach angle	5-15 degrees

maximum circumferential speed	40 m/s
Type of product	Grinding wheel

## User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
Carbide (HM)	suitable		
Ti	suitable		
GG(G)	suitable		
Plastic, GRP	suitable		
dry	suitable		