


TOHX 090202 left-hand, W30, Type: K10

Order data

Order number	268881 K10
GTIN	4047109061347
Item class	24T

Description

TOHX 090202 left-hand K10 Grade: K10

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 200 m/min

Cutting speed v_c secondary application: 300 - 500 m/min

Technical description

Main application	K
Corner radius	0.2 mm
Secondary application	N
Cutting conditions	continuous
Tool material	Carbide
Cutting depth a_p	0.5 - 2.5 mm
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	200 m/min
Cutting speed v_c secondary application	300 - 500 m/min

Grade	K10
ISO code indexable insert	TOHX 090202 L
Number of changes/inserts	3
Product name attribute	W30
Rake	12 degrees
Type of product	Indexable insert for turning