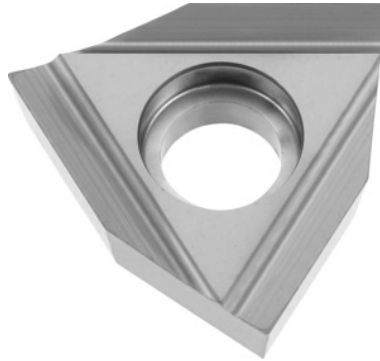



**WOHX 100504 right-hand, W01, Type: P25M**

**Order data**

Order number	268906 P25M
GTIN	4047109057463
Item class	24T

**Description**

WOHX 100504 right-hand P25M Grade: P25M

Cutting depth  $a_p$ : 0.5 - 1.5 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 120 - 300 m/min

Cutting speed  $v_c$  secondary application: 120 - 180 m/min

**Technical description**

Cutting speed $v_c$ secondary application	120 - 180 m/min
Cutting speed $v_c$ main application	120 - 300 m/min
Main application	P
Cutting depth $a_p$	0.5 - 1.5 mm
Grade	P25M
Feed $f$	0.1 - 0.3 mm/rev.
Secondary application	M
Corner radius	0.4 mm

Cutting conditions	slightly interrupted
ISO code indexable insert	WOHX 100504 R
Number of changes/inserts	3
Product name attribute	W01
Rake	6 degrees
Type of product	Indexable insert for turning