


**WOHX 10T304 right-hand, W00, Type: BK6425**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 268908 BK6425 |
| GTIN         | 4047109225855 |
| Item class   | 24T           |

**Description**

WOHX 10T304 right-hand BK6425 Grade: BK6425

Cutting depth  $a_p$ : 0.5 - 1.5 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 120 - 300 m/min

Cutting speed  $v_c$  secondary application: 120 - 180 m/min

**Technical description**

|                                      |                      |
|--------------------------------------|----------------------|
| Corner radius                        | 0.4 mm               |
| Cutting speed $v_c$ main application | 120 - 300 m/min      |
| Feed $f$                             | 0.1 - 0.3 mm/rev.    |
| Secondary application                | M                    |
| Main application                     | P                    |
| Grade                                | BK6425               |
| Cutting depth $a_p$                  | 0.5 - 1.5 mm         |
| Cutting conditions                   | slightly interrupted |

|   |                              |
|---|------------------------------|
| Cutting speed $v_c$ secondary application | 120 - 180 m/min              |
| ISO code indexable insert                 | WOHX 10T304 R                |
| Number of changes/inserts                 | 3                            |
| Product name attribute                    | W00                          |
| Rake                                      | 6 degrees                    |
| Type of product                           | Indexable insert for turning |