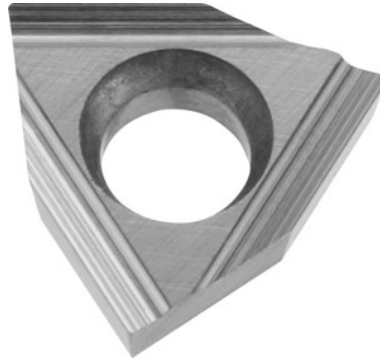



WOHX 02T001 left-hand, W00, Type: P40

Order data

Order number	268911 P40
GTIN	4047109055308
Item class	24T

Description

WOHX 02T001 left-hand P40 Grade: P40
 Cutting depth a_p : 0.5 - 1.2 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 100 - 220 m/min
 Cutting speed v_c secondary application: 80 - 160 m/min

Technical description

Cutting speed v_c main application	100 - 220 m/min
Grade	P40
Main application	P
Cutting conditions	heavily interrupted
Feed f	0.05 - 0.2 mm/rev.
Cutting depth a_p	0.5 - 1.2 mm
Cutting speed v_c secondary application	80 - 160 m/min
Secondary application	M

Corner radius	0.1 mm
ISO code indexable insert	WOHX 02T001 L
Number of changes/inserts	3
Product name attribute	W00
Rake	12 degrees
Type of product	Indexable insert for turning