


WOHX 02T001 left-hand, W00, Type: BK6440

Order data

Order number	268911 BK6440
GTIN	4047109226364
Item class	24T

Description

WOHX 02T001 left-hand BK6440 Grade: BK6440
 Cutting depth a_p : 0.5 - 1.2 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 100 - 240 m/min
 Cutting speed v_c secondary application: 80 - 160 m/min

Technical description

Cutting speed v_c secondary application	80 - 160 m/min
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.5 - 1.2 mm
Secondary application	M
Cutting conditions	heavily interrupted
Cutting speed v_c main application	100 - 240 m/min
Main application	P
Tool material	Carbide

Corner radius	0.1 mm
Feed f	0.05 - 0.2 mm/rev.
Grade	BK6440
Coating	coated
ISO code indexable insert	WOHX 02T001 L
Number of changes/inserts	3
Product name attribute	W00
Rake	12°
Type of product	Indexable insert for turning