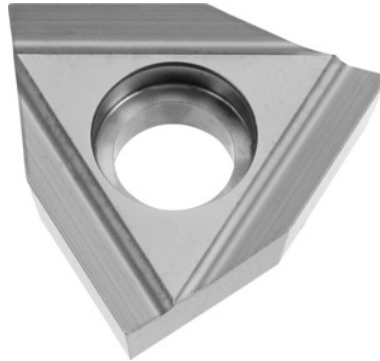



WOHX 060302 left-hand, W00, Type: P25M

Order data

Order number	268915 P25M
GTIN	4047109055766
Item class	24T

Description

WOHX 060302 left-hand P25M Grade: P25M

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 120 - 180 m/min

Technical description

Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 1.5 mm
Secondary application	M
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.2 mm
Cutting speed v_c main application	120 - 300 m/min
Main application	P
Grade	P25M

Cutting speed v_c secondary application	120 - 180 m/min
ISO code indexable insert	WOHX 060302 L
Number of changes/inserts	3
Product name attribute	W00
Rake	12 degrees
Type of product	Indexable insert for turning