


DOHT 11T304 right-hand, W60, Type: K10

Order data

Order number	268856 K10
GTIN	4047109064744
Item class	24T

Description

DOHT 11T304 right-hand K10 Grade: K10

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 200 m/min

Cutting speed v_c secondary application: 300 - 500 m/min

Technical description

Cutting speed v_c main application	200 m/min
Main application	K
Cutting speed v_c secondary application	300 - 500 m/min
Secondary application	N
Grade	K10
Cutting conditions	continuous
Cutting depth a_p	0.5 - 2.5 mm
Feed f	0.05 - 0.25 mm/rev.

ISO code indexable insert	DOHT 11T304 R
Number of changes/inserts	2
Product name attribute	W60
Rake	12 degrees
Type of product	Indexable insert for turning