

 KOMET

**TOHX 090204 neutral, W30, Type: P25M**

**Order data**

Order number	268887 P25M
GTIN	4047109036826
Item class	24T

**Description**

TOHX 090204 neutral P25M Grade: P25M

Cutting depth  $a_p$ : 0.5 - 1.5 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 120 - 300 m/min

Cutting speed  $v_c$  secondary application: 120 - 180 m/min

**Technical description**

Cutting depth $a_p$	0.5 - 1.5 mm
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Feed $f$	0.1 - 0.3 mm/rev.
Cutting speed $v_c$ secondary application	120 - 180 m/min
Main application	P
Cutting speed $v_c$ main application	120 - 300 m/min
Tool material	Carbide

Grade	P25M
Finishing/roughing assignment	Finishing
Secondary application	M
Coating	coated
ISO code indexable insert	TOHX 090204 N
Number of changes/inserts	3
Product name attribute	W30
Rake	0°
Type of product	Indexable insert for turning