


**DOHT 070202 right-hand, W60, Type: BK6425**

**Order data**

Order number	268855 BK6425
GTIN	4047109225251
Item class	24T

**Description**

DOHT 070202 right-hand BK6425 Grade: BK6425

Cutting depth  $a_p$ : 0.5 - 1.5 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 120 - 300 m/min

Cutting speed  $v_c$  secondary application: 100 - 180 m/min

**Technical description**

Cutting speed $v_c$ secondary application	100 - 180 m/min
Grade	BK6425
Main application	P
Secondary application	M
Cutting conditions	slightly interrupted
Feed $f$	0.05 - 0.25 mm/rev.
Cutting speed $v_c$ main application	120 - 300 m/min
Cutting depth $a_p$	0.5 - 1.5 mm

ISO code indexable insert	DOHT 070202 R
Number of changes/inserts	2
Product name attribute	W60
Rake	12 degrees
Type of product	Indexable insert for turning