

**TOHX 090204 neutral, W30, Type: K10****Order data**

Order number	268887 K10
GTIN	4047109036666
Item class	24T

Description

TOHX 090204 neutral K10 Grade: K10

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 200 m/min

Cutting speed v_c secondary application: 300 - 500 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting speed v_c secondary application	300 - 500 m/min
Secondary application	N
Corner radius	0.4 mm
Grade	K10
Main application	K

Cutting speed v_c main application	200 m/min
Cutting conditions	continuous
Cutting depth a_p	0.5 - 2.5 mm
Coating	coated
ISO code indexable insert	TOHX 090204 N
Number of changes/inserts	3
Product name attribute	W30
Rake	0°
Type of product	Indexable insert for turning