

 KOMET

TOHX 090204 neutral, W30, Type: BK8425

Order data

Order number	268887 BK8425
GTIN	4047109180079
Item class	24T

Description

TOHX 090204 neutral BK8425 Grade: BK8425

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.1 - 0.2 mm/rev.

Cutting speed v_c main application: 120 - 260 m/min

Cutting speed v_c secondary application: 120 - 160 m/min

Technical description

Grade	BK8425
Feed f	0.1 - 0.2 mm/rev.
Cutting depth a_p	0.5 - 1.5 mm
Finishing/roughing assignment	Finishing
Cutting conditions	heavily interrupted
Tool material	Carbide
Cutting speed v_c main application	120 - 260 m/min
Secondary application	M

Main application	P
Cutting speed v_c secondary application	120 - 160 m/min
Corner radius	0.4 mm
Coating	coated
ISO code indexable insert	TOHX 090204 N
Number of changes/inserts	3
Product name attribute	W30
Rake	0°
Type of product	Indexable insert for turning