



## Indexable insert for turning TOHX 140305, neutral



### Order data

Order number	268888 P25M
GTIN	4047109036925
Item class	24T

### Technical description

Corner radius	0.5 mm
Type	P25M
Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Main application	P
Chip breaker	G06
Cutting depth $a_p$	0.5 - 1.5 mm
Tool material	Carbide
Cutting conditions	slightly interrupted
Cutting speed $v_c$ secondary application	120 - 180 m/min
Cutting speed $v_c$ main application	120 - 300 m/min
Secondary application	M
Coating	coated

## Data sheet

ISO code indexable insert	TOHX 140305 N
Number of changes/inserts	3
Product name attribute	W30
Rake	0 degrees
Type of product	Indexable insert for turning