

 KOMET**TOHX 140305 neutral, W30, Type: P25M****Order data**

Order number	268888 P25M
GTIN	4047109036925
Item class	24T

Description

TOHX 140305 neutral P25M Grade: P25M

Chip breaker: G06

Cutting depth a_p : 0.5 - 1.5 mmFeed f : 0.1 - 0.3 mm/rev.Cutting speed v_c main application: 120 - 300 m/minCutting speed v_c secondary application: 120 - 180 m/min**Technical description**

Corner radius	0.5 mm
Grade	P25M
Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Main application	P
Chip breaker	G06
Cutting depth a_p	0.5 - 1.5 mm
Tool material	Carbide

Cutting conditions	slightly interrupted
Cutting speed v_c secondary application	120 - 180 m/min
Cutting speed v_c main application	120 - 300 m/min
Secondary application	M
Coating	coated
ISO code indexable insert	TOHX 140305 N
Number of changes/inserts	3
Product name attribute	W30
Rake	0°
Type of product	Indexable insert for turning