


DOHT 11T304 left-hand, W60, Type: BK6425

Order data

Order number	268858 BK6425
GTIN	4047109225282
Item class	24T

Description

DOHT 11T304 left-hand BK6425 Grade: BK6425

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 100 - 180 m/min

Technical description

Cutting speed v_c secondary application	100 - 180 m/min
Cutting speed v_c main application	120 - 300 m/min
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 1.5 mm
Secondary application	M
Grade	BK6425
Feed f	0.05 - 0.25 mm/rev.
Main application	P

ISO code indexable insert	DOHT 11T304 L
Number of changes/inserts	2
Product name attribute	W60
Rake	12 degrees
Type of product	Indexable insert for turning