

 KOMET

DOHT 070202 neutral, W79, Type: BK6425

Order data

Order number	268859 BK6425
GTIN	4047109225336
Item class	24T

Description

DOHT 070202 neutral BK6425 Grade: BK6425

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 100 - 180 m/min

Technical description

Secondary application	M
Corner radius	0.2 mm
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 1.5 mm
Cutting speed v_c main application	120 - 300 m/min
Grade	BK6425
Cutting speed v_c secondary application	100 - 180 m/min
Main application	P

Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.25 mm/rev.
Tool material	Carbide
Coating	coated
ISO code indexable insert	DOHT 070202
Number of changes/inserts	2
Product name attribute	W79
Rake	12°
Type of product	Indexable insert for turning