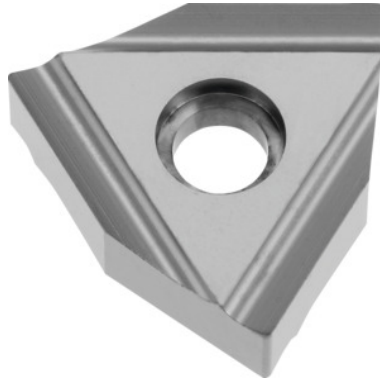



WNHX 100404 right-hand, W04, Type: P40

Order data

Order number	268891 P40
GTIN	4047109057647
Item class	24T

Description

WNHX 100404 right-hand P40 Grade: P40
 Cutting depth a_p : 0.5 - 1.2 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 100 - 220 m/min
 Cutting speed v_c secondary application: 80 - 160 m/min

Technical description

Secondary application	M
Corner radius	0.4 mm
Cutting speed v_c secondary application	80 - 160 m/min
Cutting conditions	heavily interrupted
Grade	P40
Cutting speed v_c main application	100 - 220 m/min
Feed f	0.05 - 0.2 mm/rev.
Cutting depth a_p	0.5 - 1.2 mm

Main application	P
ISO code indexable insert	WNHX 100404 R
Number of changes/inserts	3
Product name attribute	W04
Rake	18 degrees
Type of product	Indexable insert for turning