


DOHT 070202 neutral, W79, Type: P25M

Order data

Order number	268859 P25M
GTIN	4047109073579
Item class	24T

Description

DOHT 070202 neutral P25M Grade: P25M

Feed f: 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 100 - 180 m/min

Technical description

Finishing/roughing assignment	Finishing
Main application	P
Secondary application	M
Cutting speed v_c main application	120 - 300 m/min
Cutting conditions	slightly interrupted
Tool material	Carbide
Corner radius	0.2 mm
Feed f	0.05 - 0.25 mm/rev.

Grade	P25M
Cutting speed v_c secondary application	100 - 180 m/min
Coating	coated
ISO code indexable insert	DOHT 070202
Number of changes/inserts	2
Product name attribute	W79
Rake	12°
Type of product	Indexable insert for turning